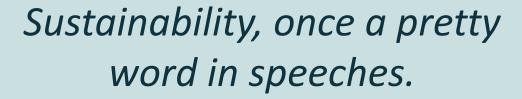




- a NorSea and IKM Company

Centre of Excellence On- and Offshore Wind & Green tech





We are beyond that.

CEO / Managing partner

Frank Emil Moen

www.energyinnovationglobal.com

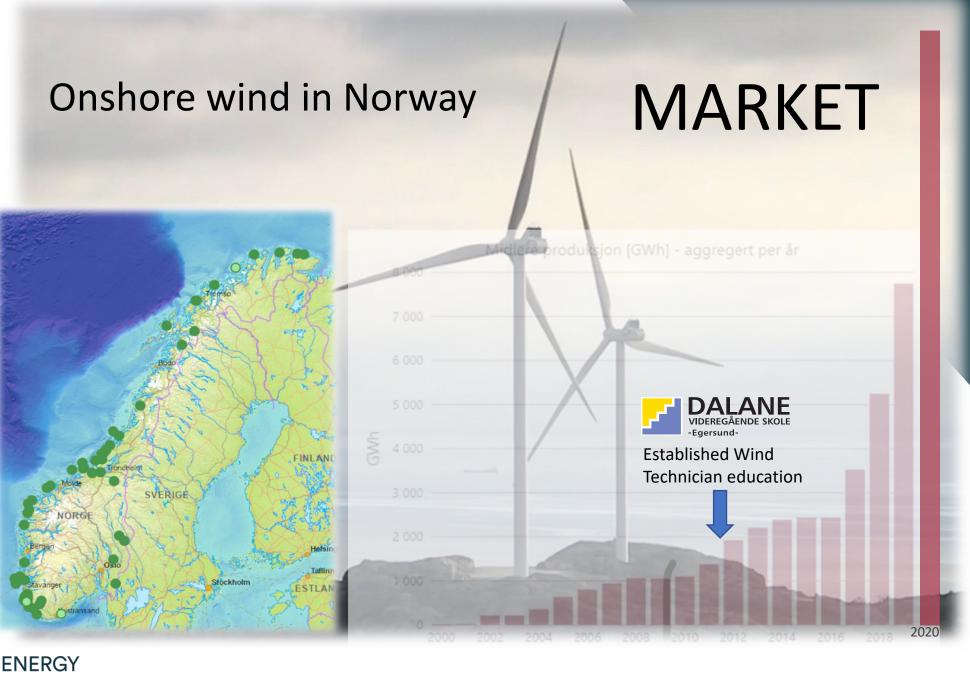


## NORWAY OWLAND / MOUNTAINS 150 km Sweden **Finland** Helsinki Stockholn FORSAND Forsand SANDNES BIERKREIM Beerkreim EIGERSUND

# The Greater Stavanger area SOUTH WEST NORWAY

- The Energy Capital of Europe
- Strong maritime, marine and Oil & Gas traditions
- 360.000 inhabitants
- 190.000 employed
- A highly international business region – 189 nationalities represented
- Strong international airline connections





15,4 TWh end 2021

### Installed capacity:

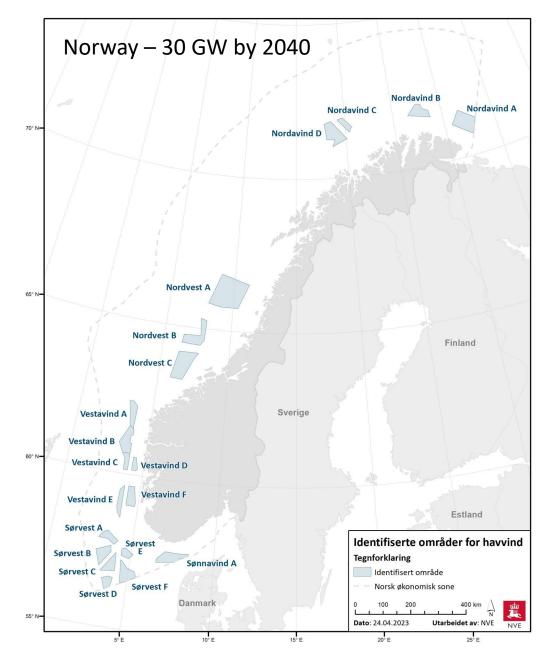
- 4650 MW
- 64 Wind farms
- 1305 WTG's
- CF: 37,9 %
- 3324 FLH

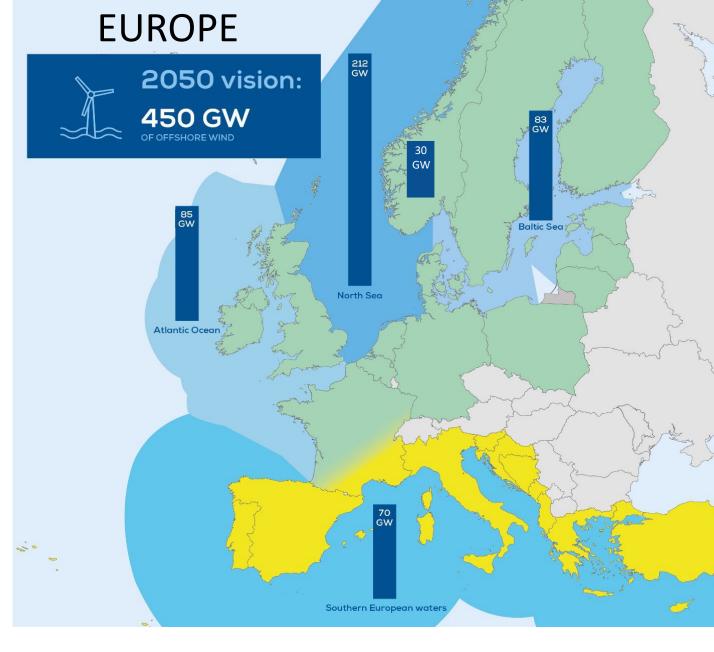
First – and so far the only – education of Wind Technicians was established in Egersund back in 2011, due to need of qualified personnel for onshore wind.









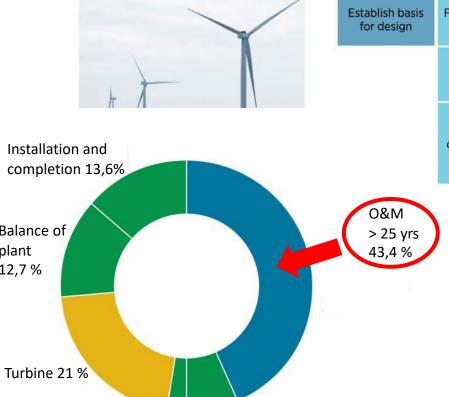






### **Supply chain** offshore wind





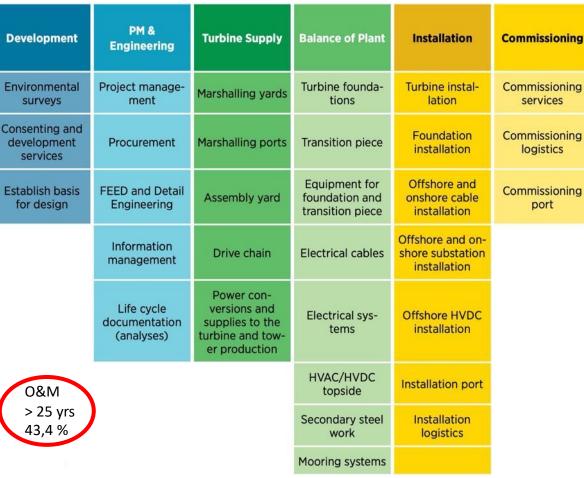
Early phase,
design and project
management 2,5%

Balance of

plant

12,7 %

Decommissioning 6,8 %





https://www.norskindustri.no/dette-jobber-vi-med/energiog-klima/fornybar-energi-til-havs/leveransemodeller-forhavvind/

Operations,

maintenance

and services

Maintenance

services

Inspection

services

Vessels

**O&M** ports

Training and

certification

services

logistics

port

Integrity man-

agement and life

time extention

Monitoring

Surveillance and

analyses services

Inspection

services

**Decommission-**

ing

Port

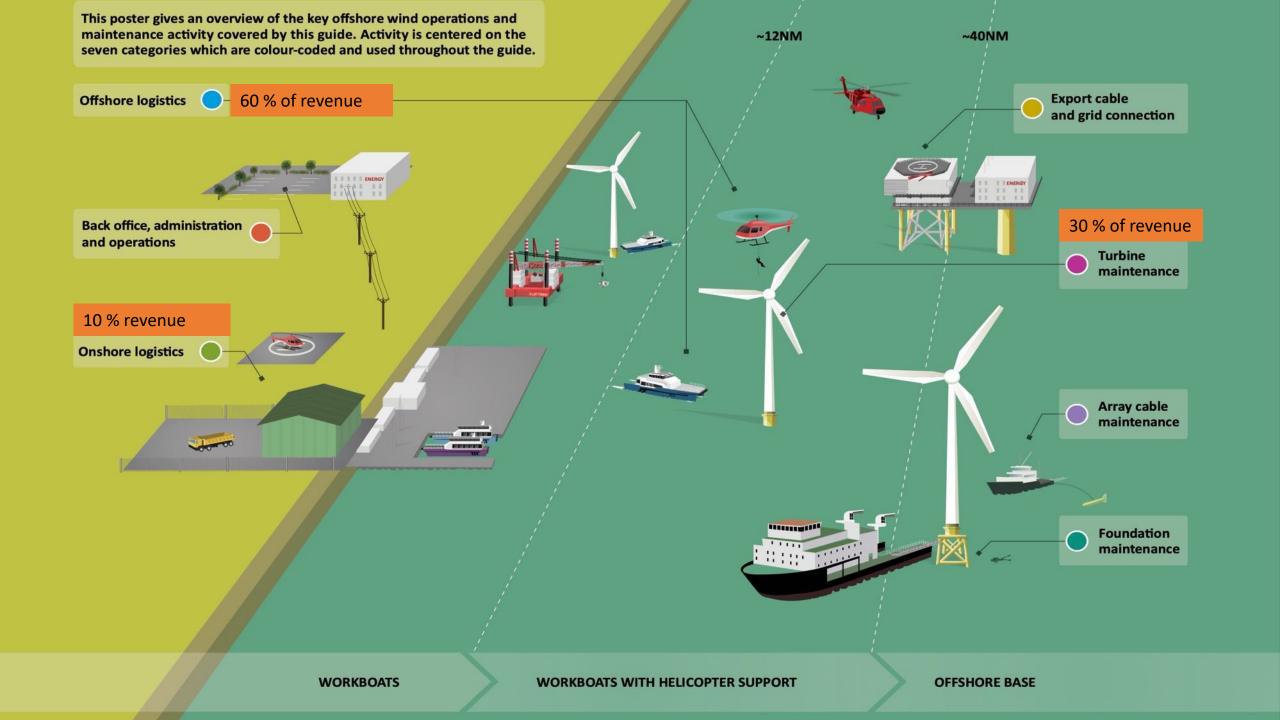
Logistics

Marine opera-

tions

Salvage and

recycling



ompetitive streng	th Norway	Total score	Competitiveness	Antall registrerte selskap	Har svart på undersøkelse	Internasjonalt potensial
	Tier 1 HVAC, HVDC, kabel (EPC)	5,9	Meget høy	25	25	8
	Produktleverandør Fundament bunnfast Tier 1-3	2,7	Lav	19	19	2
	Produktleverandør Fundament flytende inkl. forankring Tier 1-3	3,5	Lav	13	13	5
	Produktleverandør Utstyr Tier 2	5,1	Høy	47	20	30
	Produktleverandør Utstyr Tier 3	4,0	Verken høy eller lav	115	64	57
	Marine operatører Installasjon/sjøtransport/logistikk Tier 1-3	4,9	Høy	79	41	23
	Havner og sammenstillingsverft	3,3	Lav	13	9	4
	Skipsverft	5,3	Høy	12	7	9
O&M( operators	Orifts- og vedlikeholdsleveran- dører inkl. levetidsforlengelse og integrity management tier 1-3	2,8	LOW	52	36	5
-	Engineering & konsulentselskaper testsentere og digitale tjenester	4,3	Verken høy eller lav	146	83	20
	Svært lav 2 Meget lav	3 Lav 4	Verken høy eller lav	5 Høy 6	Meget høy 7	Svært høy













Wind Technician Education

















Norsk Vind



















#### **EDUCATION**

#### **RESEARCH & DEVELOPMENT**

**ENERGY** 

. NNOVATION

#### **OPERATION & MAINTENANCE**

#### **TRAINING & CERTIFICATION**

**ENERGY** .\*NNOVATION

**Triple Helix => Innovation through** collaboration, development and interaction between business, R&D, education and government.

University 3-5 years

**Education** 

Higer

Other national &

**Technical** College EQF 5 0,5-2 years

**VOCATIONAL EDUCATION** & TRAINING





international **Universities & R&D** institutes







**PARTNER OF** SUSTAINABLE

SAFETY FIRST

















**INDUSTRY** 

**Commercial Training & certification** 

**R&D Test** 

Incubator



**PUBLIC EDUCATION** 



4 years

**Innovation & business development** 







Norsk Vind





facilities



Università di Genova

\* FUNDITEC

About the project The islands News and events Results and publications Contact

Energy Innovation is initiater of the project



18 **Partners** 

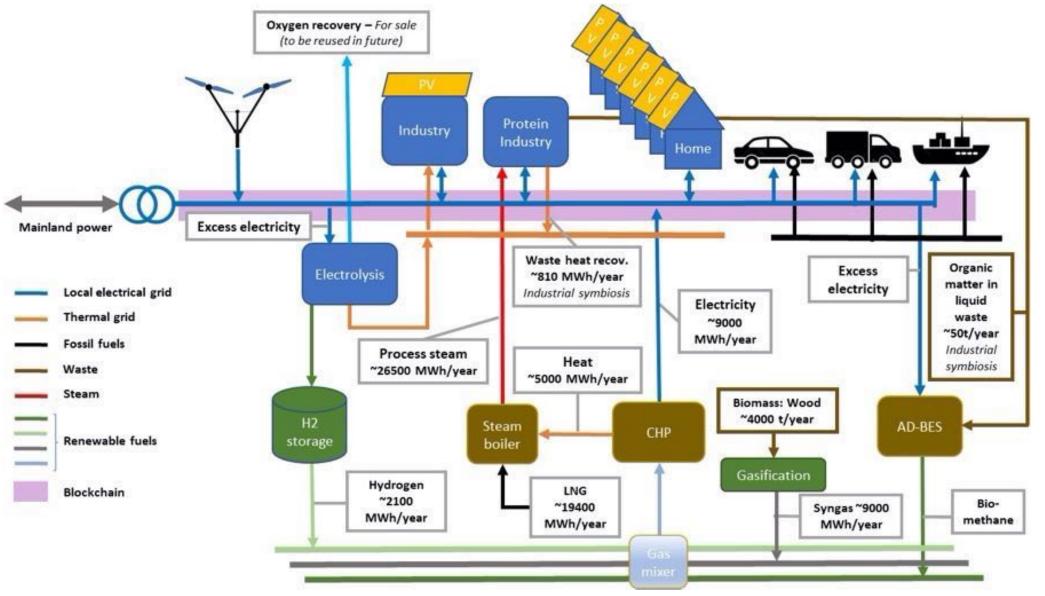
10 European countries

Years Oct 2020 - Sep 2024

**Demo island** Eigerøy (NO)

**Follower islands** Crete and Western Isles

€8.37 **Budget** (EU contribution: ~€7M)



Main goal is: Demonstrate an integrated energy system to cover energy demand, reduce the use of fossil fuel and emissions. This will be done via smaller size integrated components which are extendable towards 100% coverage



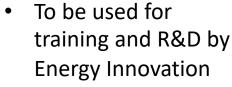


### Flex2power S1 11,2 MW – Pilot outside Eigerøy Island

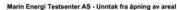
- Combined floating wind (5 8 MW), wave (6 MW) and solar (0,2 MW)
- Powerprice PILOT: 55 Euro/MWh
- Full Scale: 35 Euro/MWh



<sup>23rd</sup> May 2022 "Havenergiloven" And now ready for concession.



Egersund Energy Hub as base for operations



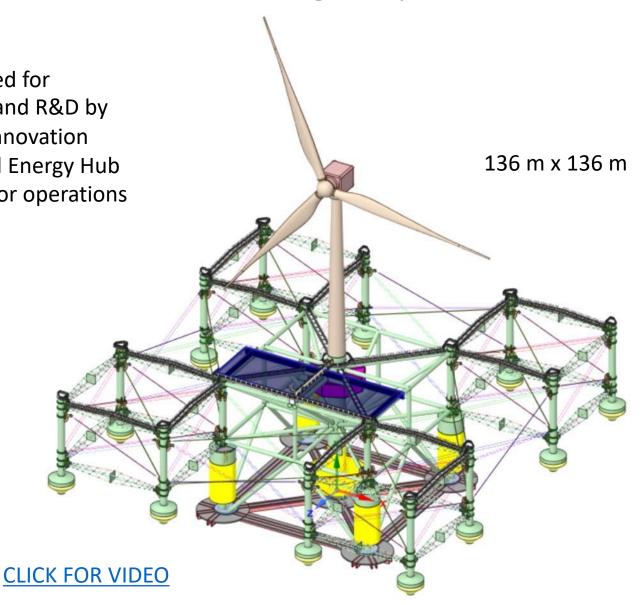
av 15. mars 2022 hvor de ber om unntak fra åpning av areal for å søke om konsesjon til

egget er planlagt utenfor grunnlinjen, sørvest av Eigerøy i Eigersund kommune. I denne

Piloten vil bestå av en vindturbin plassert på en flytekonstruksion som tar opp bølgeenerg nnom tilkoblede flytere. På flyterne vil det også bli installert solceller. Planlagt installert effekt er oppgitt til 6 MW bølgeenergi, 4 MW vindenergi og 200 kW solenergi. Piloten planlegges å forsyne Eigerøy med strøm på permanent basis. Det planlegges derfor å søk

energilova § 2-2 fastslår at områder til havs må åpnes av Kongen i statsråd før det kan tildeles konsesjon. Dette betyr at reglene om åpning av areal før konsesjonsbehandling, gjelder for denne piloten. I særlige tilfeller kan imidlertid departementet gi unntak fra denne bestemmelsen, jf. § 2-2 fjerde ledd. Departementet viser til merknadene til bestemmelse etablering av ulike former for testprosjekt som enkeltståande innretningar med avgrensa levetid, eller der mindre anlegg for fornybar energiproduksjon kan tenkjast knytt opp mot

In preparation for a R&D project combining FlyWheel barges to the Flex2power pilot as an offgrid solution







### **Condition Based Operation & Maintenance Services** on Blades for On- and Offshore Wind Turbines





Research partner Industrial partners











Supporting partners



### Background





Condition Based Operation & Maintenance Services on Blades for On- and Offshore Wind Turbines Prosjektnummer: 327444 - RFFROGALAND

### **Production loss:**

- low-to-moderate leading edge erosion damage -> loss of 1-5% energy production for a turbine (assume 4 %).
- If we assume
  - capacity factor 50% at South North Sea II
  - Price 38 Euro/MWh (Nordpool energy price average 2010-2019)
- Production per year at SNII: 13,14 TWh => NOK 5 Billion/year
- 4 % loss = 20 MEuro / Year
- If 15 MW turbine: 100.000 Euro loss per turbine/year



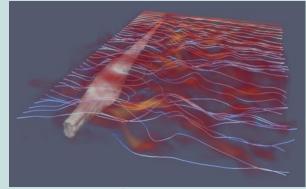
Sørlige Nordsjø II - Capacity: 3 GW (#200 15 MW bottomfixed)



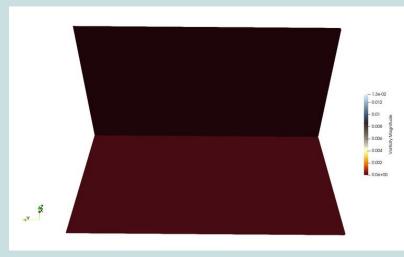
### **R&D** efforts

N R C E

- Calculation of changes in lift and drag for a wind turbine profile taking as input measurements of surface erosion profiles ("digital wind tunnel" through multiphysics modelling)
- Conversion of the change in lift/drag to losses (or gains) in annual energy production for a full wind turbine blade
- Estimation of the evolution of surface erosion profiles with time
- Enable calculations of cost/benefit of blade repair
- Develop condition-based maintenance strategy



Aursjø and Jettestuen NORCE inhouse Navier-Stokes sim



Aursjø and Jettestuen NORCE in-house LES code





### 2010 - 2012 **VET-WIND I ONSHORE**

EU project lead from Egersund with broad international collaboration.

Basis for the education of wind technicians in Egersund/Norway.

### EU - CATION







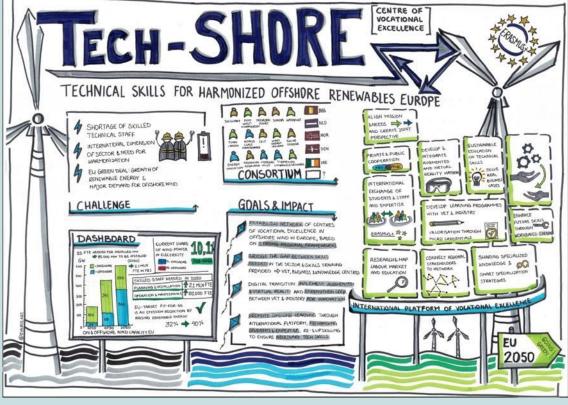
2018 - 2019

#### **VET-WIND II OFFSHORE**

**KA2 Strategic partnerships** Erasmus+

Partners from:

Norway, Netherlands, Belgium, Ireland, Denmark, Germany



2022 - 2026

€ Mill. 5 Erasmus+ Centre of Vocational Excellence to elevate the collaboration cross borders for the development of a well skilled workforce for the fast growing offshore wind market.







Technical Skills for Harmonized Offshore Renewable Energy

### **Goals of T-shore**

- Development and creation of a European network of VET (Vocational Education and Training) schools and VET training centers in offshore wind energy.
- 2. The establishment of strong links between businesses and VET providers and combining these stakeholders to meet the industry's real skills and training needs.
- Defining a range of new competency profiles and developing advanced digital and evidence based educational training methods and materials in a work-based learning environment.



### **Partners**

Atlantic Technological University		Scalda	=
Energy Innovation	#	Skilliant	
Fagskolen Rogaland	#=	Skive College	
Hydrogen Valley	==	TCNN	
Katapult	=	Wind Energy Ireland	
Noorderpoort	-	World Class Maintenance	
POM West-Vlaanderen			

Project Period: 2022 - 2026



#### **VOCATIONAL EDUCATION & TRAINING FOR INSTALLATION, O&M OF OFFSHORE WIND & OSW-POWER-TO-X**

Triple Helix => Innovation through collaboration, development and interaction between business, R&D/ Education and government.





T-shore CoVE\* Norway



#### **GOVERNMENTAL STAKEHOLDERS**





Norwegian Directorate for **Education & Training** 



Kompetansebehovsutvalget Norwegian committee on skills needs

National Cooperative Council for VET advisory boards

National VET advisory board for electrical and <u>ICT</u>





University 3-9 years EQF 6-7-8



Higher **Education** 

**Technical** College EQF 5 0,5-2 years

2

T-SHORE: EQF

FOCUS

**PUBLIC EDUCATION** 





**VOCATIONAL EDUCATION** & TRAINING 4 years **EQF3-4** 





SANDNES School











FIÜL

R&D support

WIND FARM DEVELOPERS

**ENERGY** . NNOVATION CoVE lead







































Renewables











Secondary

**Primary School** 









**RWE** 





odfjell

oceanwind



Innovasjon Forskningsrådet

## WORKFORCE

Global Wind Workforce Outlook

2022 - 2026







#### **Key findings:**

- Global onshore and offshore wind capacity is set to grow by 67% from 837GW in 2021 to 1,394GW in 2026, and a skilled workforce is needed to safely and efficiently install and maintain this fleet.
- The number of technicians that will require wind industry training to construct and maintain the global wind fleet will increase 33% from 426,700 in 2021 to 568,800 in 2026. The number of new technicians is expected to increase by 28,400 per year from 2022 to 2026, resulting in a 36% compound annual growth rate (CAGR) for trained wind technicians in the C&I and O&M segments from 2021 to 2026.
- 119,000 technicians (corresponding to 28% of the C&I and O&M workforce) already hold at least one valid certificate from GWO's Basic Safety Training (BST) Standard, as of the end of 2021. This means that wind industry training is needed for an additional workforce of 449,800 technicians from 2022 to 2026.

- 86% of these 449,800 technicians needed by 2026 will be required in nine countries: China, USA, Germany, India, Brazil, Japan, South Africa, Vietnam, and South Korea.
- The number of C&I and O&M technicians is expected to grow more rapidly in offshore wind (92% higher in 2026 compared to 2021) rather than onshore wind (27% higher in 2026 compared to 2021). However, in 2026, 87% of the C&I and O&M technicians will still be working onshore, mostly within the O&M segment.

### 28.400 NEW technicians EACH year

Need for GWO training of additional workforce of 449.000 technicians from 2022 - 2026

Figure 1 - Forecast Capacity Installations and Number of People Requiring C&I and O&M Training from 2022-2026<sup>1</sup>

Country	Onshore		Offs	Total	
	Installations (MW)	Training Needs (# of technicians)	Installations (MW)	Training Needs (# of technicians)	People
China	249,000	241,750	39,000	29,271	271,021
USA	42,000	55,902	11,537	4,765	60,667
Germany	19,700	28,628	4,084	5,374	34,002
India	19,400	20,182	0	722	20,904
Brazil	15,600	14,154	11	246	14,400
South Africa	5,380	6,636	0	0	6,636
Japan	3,500	3,998	985	1,118	5,116
Vietnam	2,550	3,356	2,240	1,288	4,644
South Korea	1,000	1,001	1,200	5,555	6,556
Total Nine Countries	358,130	375,607	59,057	48,339	423,946
Global	466,269	494,408	90,513	74,382	568,790



### 30 GW in NORWAY BY 2040:

CAPEX: **€ 69 Billion** (if 2,3 B€ per GW)\*

OPEX: € 1,5 Billion/year (if 50 M€/Yr per GW)\*

### **Employment estimations:**

Construction & installation: 750.000 FTE (25 FTE/MW)\*

• Operation & Maintenance: 36.000 FTE/yr (1,2 FTE/MW)\*

• A large portion of these will need **GWO certification** (and recertification).

• ~ 1.500 Wind Technicians working directly in the offshore wind farms.

- ~ 1.500 Wind Technicians in supply chain.
- Considerable vertical and horizontal job migration => need for educating **5.000? 8.000? 10.000?**

=> NEED OF LONG TERM RECRUITEMENT AWARENESS

FTE: Full time employees

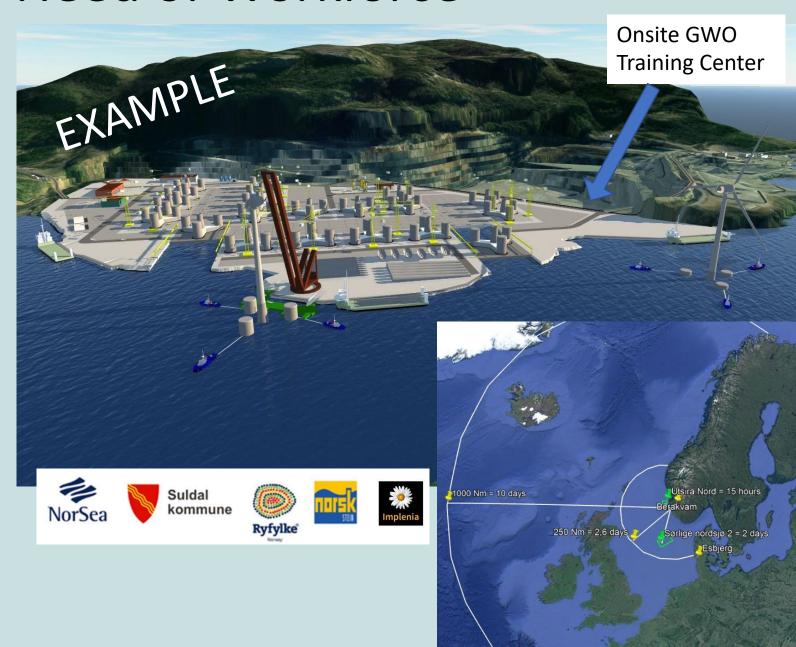
\*Estimation from EnBW based on bottom fixed, without subsidies





### Wind Works Jelsa – Need of Workforce

- Large-scale production facility for floating concrete foundations and for assembly of up to 70 FWT per year.
- Approx. 3.000 direct and 2.000 indirect
   FTE created by the establishment of the foundation factory and assembly site (full production = 1 GW/year).
- Concrete, formwork and rebar workers.
- Scaffolders, crane operators, maritime and logistics, wind technicians etc.
- Supporting functions; administration, accommodation, cleaning, canteen, transport etc.





### **GWO COURSES & EDUCATION OFFERED BY EI**

- Probably the most comprehensive GWO training & wind tech education center in the world -

### **GWO HSE ON-/OFFSHORE:**

**GWO** Working at Heights

**GWO First Aid** 

**GWO Manual Handling** 

**GWO Fire Awareness** 

**GWO Sea Survival** 

**GWO** Advanced Rescue

**GWO Enhanced First Aid** 

**GWO Wind Limited Access** 



#### **OTHER COURSES:**

### **Service Technician education**

Industry/urban rescue techniques
Rescue techniques for SAR-crew
Rescue techniques for industry
Course Emergency services
Boat Transfer / Boat landing
Fall protection courses
FSE First Aid
Pole climbing and rescue

SOFT Rope Access Q3 2023

#### **GWO TECHNICAL COURSES:**

**GWO Basic Technical Training** 

**GWO Blade Repair** 

GWO Rigger / Signalling - Q4 2023

GWO Control of Hazardous Energies – Q4 2023

*GWO Lift User – Q4 2023* 

GWO Bolt Tightening (when module ready)

ENERGY ∴NNOVATION



### ONLINE GAMIFICATION COURSES

Energy Innovation has developed ONLINE GAMIFICATION COURSES for several languages (more will come).

### **THEORY PART OF:**

- GWO First Aid
- GWO Fire Awareness
- GWO Manual Handling
- GWO Working At Heights

ENERGY ∴NNOVATION The training takes place on a mobile phone, tablet or PC and is quality assured by the leading experts in this type of training.





TRAINING IN WIND FARMS

**GWO** training

Accident management training

Crisis management training

Environment incident training

**ENERGY** 

.\*NNOVATION





**NORWEGIAN PUBLIC VOCATIONAL TRAINIG** 

First two years at any vocational school with *electronics* 

Year 1 15 - 17 years old

**Electrical** engineering and computer technology

Year 2 16 – 18 years old

Year 3

@Egersund

**Energy Hub** 

17 – 19 years or older

**Electrical power** 

Power-supply

wind turbine

maintenance

operation





Only vocational training program for wind technicians in **Norway @Egersund Energy Hub** 

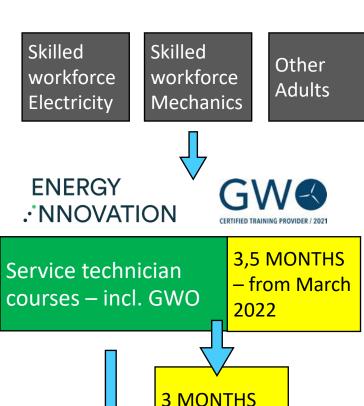
**∴NNOVATION** 

ship 1 ½ year **ENERGY** 

Apprentice-

Norway or other country

## **UP-SKILLING**



Work training

Wind technician

**Polytechnical** subject for O&M and installation Polytechnical subject for batterie



10 Student points per subject

Polytechnical subject for HSE Offshore Wind

Offshore Wind

technology

### Energy Innovation Entry Level Wind Technicians <# days duration - each day 8 hours >

Minimum requirements GWO

Optional

# **Energy Innovation** Technical courses

# Coming

#### **GWO Basic Safety Training <5>:**

- **GWO** Working at heights
- **GWO First Aid**
- **GWO Manual Handling**
- **GWO Fire Awareness**
- GWO Sea Survival incl. Boat Transfer OSW

#### **GWO Basic Technical Training <6>**

- Mechanical
- Electrical
- **Hvdraulics**
- Installation



- GWO Advanced rescue <3>
- GWO Enhanced First Aid OSW <3>
- GWO Control of hazardous energies <2,7>

GWO Limited Access wind turbine <1>

GWO Bolt Tightening Training <1>

GWO Lift training <0,5>

- GWO Blade repair <10>
- ANSI Rope Access training <?>
- El Blade repair rope access training <5>

EI – ELECTRONICS <22,5>
Principles of electrical engineering
Cable finishing
Generators and electric motors
Transformers
Inverter maintenance and trouble- shooting
Electrical measurement techniques
Sensor installations in wind turbines
Wind turbine electronics
Wind farm networks, data transmission,

### EI - MECANICHS <14,5> Materials engineering Mechanical systems and components - basics Inspection of bearings, shafts, gears Brake systems maintenance Lubricants functions and deployment Power drive sockets (hydraulic, electric, mechanical) Function and maintenance of yaw systems **Tightening bolts** Coating systems and corrosion protection

EI – HYDRAULICS <14>
Hydraulic principles
Assembly and maintenance of hydraulic units
Assembly and maintenance of hydraulic pumps
and valves
Assembly and maintenance of hydraulic systems
Assembly and maintenance of electro- hydraulic
controls

**ENERGY** . NNOVATION

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7
+

- **GWO Basic Safety:** 5 days **GWO Basic Technical Training:** 6 days
- EI EL+ME+HE: 51 days TOTAL FOR ENTRY LEVEL EXLUDING OPTIONAL 62 days.

GWO Train the trainer <9>

Lightning protection maintenance

optical fiber technology

## Through global franchising, Energy Innovation provides a secure way to develop high quality GWO training and Wind Technician Education Centers around the world through strong Multilateral collaboration.









NEW ORLEANS
Operation Q4 2023







www.energyinnovation.no